



RAYJET LASER CUTTER/ENGRAVER STEPS

- Complete and approved WORK ORDER to print
- Load material into machine
 - If rotary, install rotary fixture and start machine
- Focus material to laser head (MRC only or certified operator)
- Move laser to the Starting point
- Verify the material is large enough to cut design
 - Place 1:1 printout on material with the top left at starting point or equivalent
- Open program in rhino
- Select print in the print menu to RAYJET engraver
- Wait for the RayjetManager to pop up on the task bar
- Connect the RayjetManager to Laser machine
- Transfer the project into the laser space
- Click and drag your project to laser starting point on Computer
- Pull the Button that says standard down and select "Honker Tech Materials" and next to it select your material
- Place exhaust hose in window and turn on the fan
- Verify setup with SUPERVISOR
- Start process from RayjetManager
- Invoice and monitor process of the laser
- Clean up as needed
- Time stamp (picture)

